



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

PRELIMINARY ISSUE

654.6412

Job Sheet 212001



Part No: 654.6412

Job Qty: 5 pcs

Part Name: Fill Piston Fitting



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/4/20

Job Tracking No:

Due Date: 8/25/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: 654.6400 REV.PR2 IPP REV:A 20.07.15 NEW ISSUE DD VERF:JFS

Ship Via:

139 Valve

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Workcenter / Supplier Lead Time	Sign-off
100	SL-154 - 1	5 pcs	8/18/20		1.00	1.67	Doosan - 1		
							NLX 2500SY - 1		
							SL-154 - 1		JB 20.08.19
							SL-2500Y - 1		
110	QC 2	5 pcs	8/18/20		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 20.08.19
							QC 2 - 63		
							QC 2 - 8		



Container No: S294944



Part: 654.6412
Job No: 212001
Serial No/Batch: S294944
Revision: REV - PR2
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/19/20



Container No: S294944



Part: 654.6412

Job No: 212001

Serial No/Batch: S294944

Revision: REV - PR2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/19/20

Plex 8/4/20 9:51 AM Dart.Renwick.Jennifer

8/4/2020, 1

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
120	QC 8	5 pcs	8/18/20	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
					QC 8 - 66
					QC 8 - 73
					QC 8 - 82
130	Outsource - 17 - Passivate	5 pcs	8/25/20		GRO002-VC 5
140	Packaging 2-1 - Receive - B4B	5 pcs	8/25/20	0.00 0.00	Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
					Packaging 2 - 8 - B4B
					Packaging 2 - 9 - B4B
					Packaging 2 - 10 - B4B
					Packaging 2 - 11 - B4B
					Packaging 2 - 12 - B4B
					Packaging 2 - 13 - B4B
					Packaging 2 - 14 - B4B
					Packaging 2 - 15 - B4B
					Packaging 2 - 16 - B4B
					Packaging 2 - 17 - B4B
					Packaging 2 - 18 - B4B

7/20/08/20

11/20/08-25

We AUG 31 2020

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				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 37 - B4B	
150	QC 6	5 pcs	8/25/20	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
					QC 6 - 82
160	Packaging 3-1 - Stock - B4B	5 pcs	8/25/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 37 - B4B
170	QC 21 - SA	5 pcs	8/25/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 9

Part Op 100 - ****CRITICAL PART - EXTREME CARE MUST BE TAKEN**** MUST ENSURE THE COMPONENTS ARE NEVER DAMAGE**** 1-Machine as per folio F333 FOLIO REV: AA DWG REV: PR2 2-Debur

110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - -Issue P/O; 46954 PASSIVATE IAW QQ-P-35C, TYPE II -Material type; 303 stainless steel -Certificate of Conformity is required

140 - Certificate of Conformity is required

150 - QC6- All purchased or subcontracted products

160 - Identify as per dwg & Stock ****CRITICAL PART - EXTREME CARE MUST BE TAKEN**** MUST ENSURE THE COMPONENTS ARE NEVER DAMAGE****

170 - QC21- Final Inspection - Work Order Release

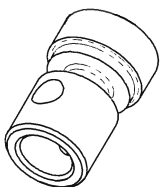
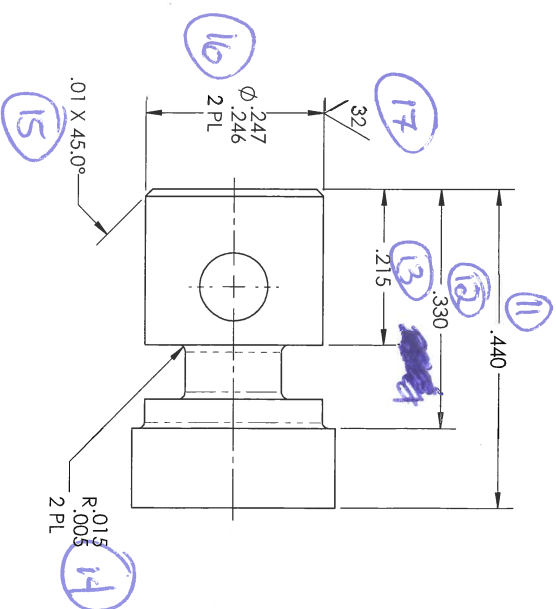
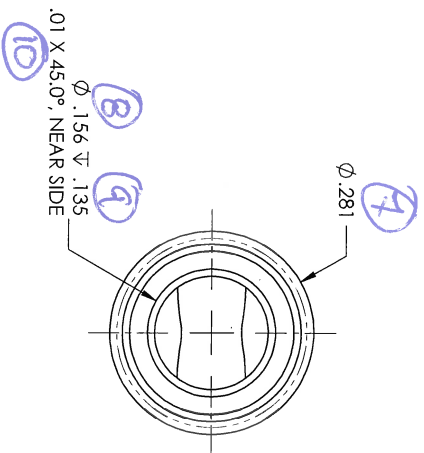
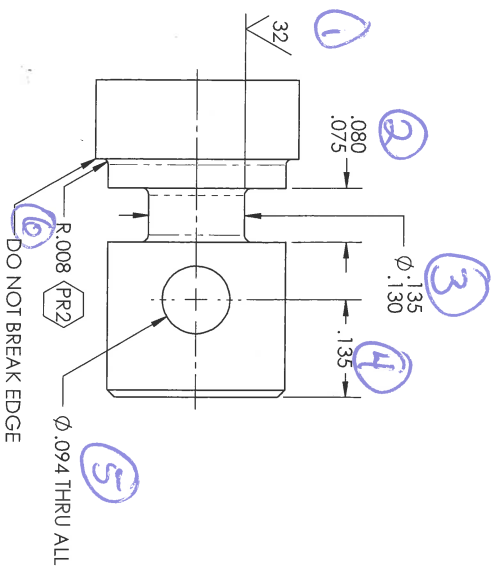
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.313	303 Round Bar .313	.2100 ft (.042 ea)	100-SL-154 - 1	<u>5026900</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M303R0.313	0	7	0
Part Specifications				
Specifications could not be found.				

Plex 8/4/20 9:51 AM Dart.Renwick.Jennifer

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654.6412

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 212001

ORIGINAL DATE	07-28-2020
DESIGNED BY	KT
CHECKED BY	BN
DATE	07-28-2020
ENGINEERING APPROVAL	
DATE	07-28-2020
CONTRACT NO.	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
3 PLACE DECIMALS ± .005	
ANGLES ± .5°	
FILL PORT FITTING	
SCALE	NONE
SHEET	3 OF 3

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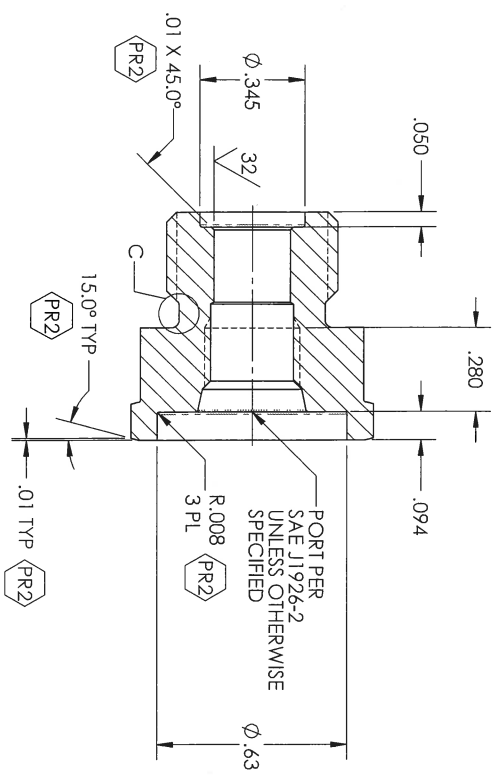
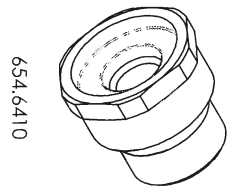
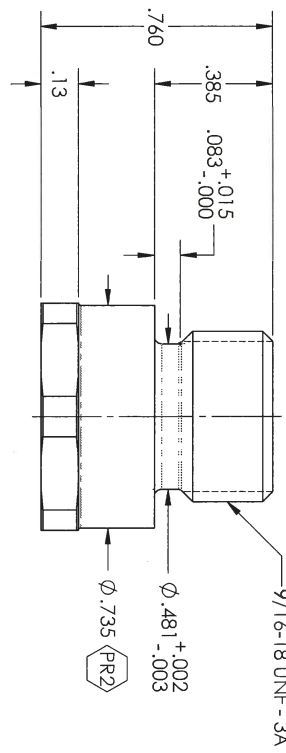
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

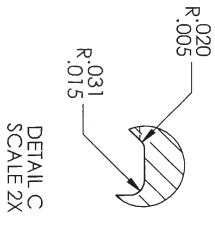
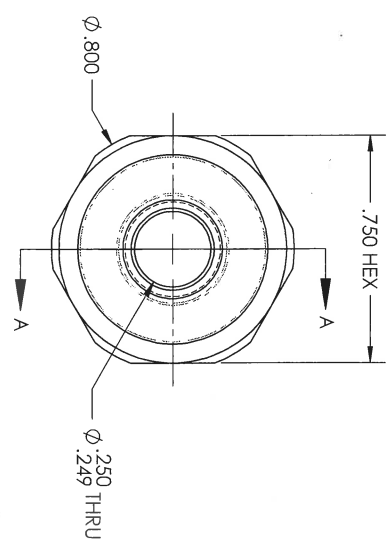
NOTES:

- 1 MATERIAL: 303 STAINLESS STEEL IAW AMS 5640
- 2 FINISH: PASSIVATE IAW MPP-172 SECTION 6.1.
- 3 DEBURR AND BREAK ALL SHARP EDGES
- 4 IDENTIFY IAW MPP-120
- 5 SURFACE FINISH $\sqrt{63}$ UNLESS OTHERWISE SPECIFIED

(18)
(19)



SECTION A-A



DETAIL C
SCALE 2X

PROTOTYPE REVISIONS

ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
-	PR1	INITIAL PROTOTYPE RELEASE	07-08-2020	T. CROSS	-	-	K. TAILOR
B6-1 C4-1 D3-1 C2-3	PR2	ADDED .735 DIMENSION ADDED .481 DIMENSION ADDED .008 TYP DIMENSION ADDED .150° TYP DIMENSION ADDED .01 TYP DIMENSION ADDED R.008 DIMENSION	07-16-2020	T. CROSS i.d.	MDI	NEXT ORDER	K. TAILOR

PARTS LIST			
QTY	DESCRIPTION	MATL	SPEC.
3	654.6412	FILL PISTON FITTING	1
2	654.6411	PLUG FITTING	1
1	654.6410	FILL PORT	2
	F/N		

ORIGINAL DATE: 07-08-2020
DRAWN BY: EBN
CHECKED: EBN
WORKING APPROVAL: EBN
DATE: 07-16-2020
BY: EBN
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. DECIMALS ARE TO 3 PLACES UNLESS OTHERWISE SPECIFIED.
ANGLES: 3°
SCALE: NONE
SHEET: 1 OF 3

DART 3030 ENTERPRISE CT., VISTA, CA 92081 (760)-724-5300
AERIAL AEROSPACE
FILL PORT FITTING

DART AEROSPACE LTD

Work Order:

212001

Description: FILL PORT FITTING – FILL PISTON FITTING

Part Number:

654.6412

Inspection Dwg: 654.6400

Rev: PR2

Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:

JB

9-89

Checked by:

[Signature]

QC Inspector:

--	--

Date:

20.08.19

Date:

20/08/20

Date: _____

AUG 31 2020

Engineering Approval:
(If necessary)

Date:

Rev

Date _____

Change

Revised by

Approved

MG

Mitutoyo Surftest SJ-400

DATE 2000-01-03
TIME 00:04:53

STAND JIS2001
PROFILE R
FILTER GAUSS
EVA-L 0.13in
L 0.13in
 λ_c 0.03in
 λ_s 100 μ in
TILT-COMP. ALL
CURVE-CMP. OFF
M-SPEED 0.02in/s
R-SPEED 0.04in/s
AUTO-RTN ON
RANGE 32000 μ in
 $\pm$ ESC
DRIVE ON
STYLUS STAND
PRE/POST ON

R-PROFILE

EVA-L 0.13in
L 0.13in

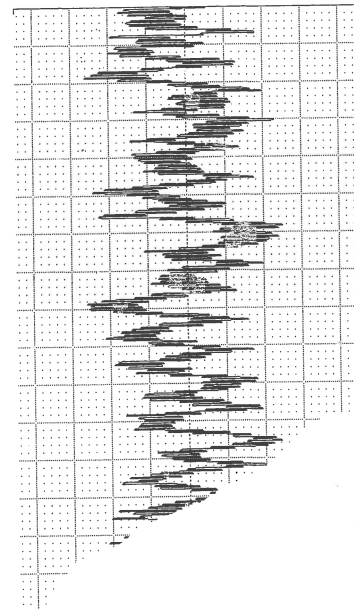
Ra 31.5 μ in
Rz 208 μ in
Rq 38.4 μ in

R-PROFILE

EVA-L 0.13in
L=0.13in

→ × 5K
↓
× 50

Ver. 200.000 μ in/in
Hor. 0.020in /in





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB046954



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046954

PO Date: 8/25/20

Due Date: 9/2/20

Purchase Order

Revision:

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	212077	650.9610	650.9600 REV-PB2	Electric Valve Body -Issue P/O; _____ PASSIVATE IAW QQ-P-35C, TYPE II -Material type; 303 stainless steel -Certificate of Conformity is required	Firmed - X6	-	9/2/20	6 pcs	0 pcs	6 pcs	\$0.35/pcs	\$2.10
2	210876	651.0101	651.0100 REV.PE2	Angled Gauge Adapter -Issue P/O; _____ PASSIVATE IAW QQ-P-35C, TYPE II -Material type; 316 stainless steel -Certificate of Conformity is required	Firmed - X3	-	9/2/20	3 pcs	0 pcs	3 pcs	\$0.35/pcs	\$1.05
3	210662	650.7712	650.7700 REV.PF1	Mechanical Cap -Issue P/O; _____ PASSIVATE IAW QQ-P-35C, TYPE II -Material type; 303 stainless steel -Certificate of Conformity is required	Firmed - X3	-	9/2/20	3 pcs	0 pcs	3 pcs	\$0.35/pcs	\$1.05
4	211175	650.7810	650.7800 REV.PA1	Pull Rod -Issue P/O; _____ PASSIVATE IAW QQ-P-35C, TYPE II -Material type; 303 stainless steel -Certificate of Conformity is required	Firmed - X3	-	9/2/20	3 pcs	0 pcs	3 pcs	\$0.35/pcs	\$1.05

Plex 8/28/20 4:16 PM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046954



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	212002	654.6411	654.6400 REV-PR2	Plug Fitting -Issue P/O: _____ PASSIVATE IAW QQ-P-35C, TYPE II -Material type; 303 stainless steel -Certificate of Conformity is required	Firmed XS	-	9/2/20	5 pcs	0 pcs	5 pcs	\$0.35/pcs	\$1.75
6	212001	654.6412	654.6400 REV-PR2	Fill Piston Fitting -Issue P/O: _____ PASSIVATE IAW QQ-P-35C, TYPE II -Material type; 303 stainless steel -Certificate of Conformity is required	Firmed XS	-	9/2/20	5 pcs	0 pcs	5 pcs	\$0.35/pcs	\$1.75
7	211954	647.2511	647.2500 Rev A	Nut : Various STC's Issue P/O: _____ Pasivate as per MIL-S-5002 TYPE 6 Certificate of conformaty is required	Firmed X36	-	9/2/20	36 pcs	0 pcs	36 pcs	\$2.45/pcs	\$88.20
8	211953	647.2510	647.2500 Rev A	Sleeve : Various STC's Issue P/O: _____ Pasivate as per MIL-S-5002 TYPE 6 Certificate of conformaty is required	Firmed X36	-	9/2/20	36 pcs	0 pcs	36 pcs	\$0.88/pcs	\$31.68
Grand Total:											\$128.63	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/28/20 4:16 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance



0 3 0 5 5 4 - 1

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupepaltech.com

Bon de Livraison / Packing Slip

030554 - 1

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date	Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
28-Aug-2020	Ian Wilson		POHB046954					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	650.9610 Rev.	650.9610 01 -PASSIVATION-DICHROMATE [PASSIVATION BICHROMATE] TEST ONE PART FIRST PASSIVATE IAW QQ-P-35C MATERIAL TYPE: 303 STAINLESS STEEL	PASSIVATION CH	6	6	0	0	0
2	651.0101 Rev.	651.0101 01 -PASSIVATION-DICHROMATE [PASSIVATION BICHROMATE] TEST ONE PART FIRST PASSIVATE IAW QQ-P-35C, TYPE II MATERIAL TYPE: 316 STAINLESS STEEL	PASSIVATION CH	3	3	0	0	0
3	650.7712 Rev.	650.7712 01 -PASSIVATION-DICHROMATE [PASSIVATION BICHROMATE] PASSIVATE IAW QQ-P-35C, TYPE II MATERIAL TYPE: 303 STAINLESS STEEL	PASSIVATION CH	3	3	0	0	0
4	650.7810 Rev.	650.7810 01 -PASSIVATION-DICHROMATE [PASSIVATION BICHROMATE] PASSIVATE IAW QQ-P-35C, TYPE II MATERIAL TYPE: 303 STAINLESS STEEL	PASSIVATION CH	3	3	0	0	0
5	654.6411 Rev.	654.6411 01 -PASSIVATION-DICHROMATE [PASSIVATION BICHROMATE] PASSIVATE IAW QQ-P-35C, TYPE II MATERIAL TYPE: 303 STAINLESS STEEL	PASSIVATION CH	5	5	0	0	0
6	654.6412 Rev.	654.6412 01 -PASSIVATION-DICHROMATE [PASSIVATION BICHROMATE] PASSIVATE IAW QC-P35C, TYPE II MATERIAL TYPE 303 STAINLESS STEEL	PASSIVATION CH	5	5	0	0	0
7	647.2511 Rev.	647.2511 01 -PASSIVATION DICHROMATE [PASSIVATION DICHROMATE] PASSIVATE AS PER MIL-S-5002 TYPE 6	PASSIVATION CH	36	36	0	0	0
8	647.2510 Rev.	647.2510 01 -PASSIVATION DICHROMATE [PASSIVATION DICHROMATE] PASSIVATE AS PER MIL-S-5002 TYPE 6	PASSIVATION CH	36	36	0	0	0

DAS
82
9-89

RECEIVED

AUG 28 2020

DART AEROSPACE LTD.

030554 - 1

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

RECEIVED
AUG 28 2020
DART AEROSPACE LTD

Page 2 of 2

C0.67428 DART
VIRAJ PROFILES LIMITED

P0.12324
VIRAJ

Regd & Mkt off: G-33 & 34, MIDC, Industrial Area, Tarapur, Thane (Dist), Maharashtra, INDIA - 401506, E-Mail: sales@viraj.com
Works: SURVEY No- 114, 119 & 120, VILL. Mahagaon, Tal: Palgar, Dist: Thane-401501, MAHARASTRA, INDIA, vietgc@viraj.com

TEST CERTIFICATE

ORDER NO: P004082 PACKING LIST NO: 62/995000/1 INSPECTION NO: 100005712489 DATE: 08.09.2015
GRADE: T-303 HEAT No: 35006

BUNDLE NO: 1100398752

DESCRIPTION

STAINLESS STEEL BRIGHT BARS

COLD DRAWN POLISHED - 2H

SIZE	SHAPE	TOLERANCE	LENGTH	PIECES	WEIGHT
5/16"	ROUND	ASTM A484	12' - 14'	72	225.000 LB

CHEMICAL ANALYSIS

%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Co	%N2
0.0470	1.950	0.460	0.3080	0.0330	17.420	8.070	0.490	0.280	0.150	0.03500

TEST RESULTS

0.2% yield strength ksi	Tensile Strength ksi	Elongation %	Reduction Of Area %	Hardness BHN	Grain Size NOS
97.9	113.0	38.0	57.0	228.0	7.0

SPECIFICATION:

MATERIAL CONFORMS TO DIN 10088-3:2005 COND-A & ASTM A 582/A582M-14 COND A, ASTM A 388-05, ASTM A 484-14, AMS 5640U TYPE I, EXCEPT MARKING, QQS-764BA2 COND A, EXCEPT MARKING, UNS-S-30300, ASTM A314-2000, ASTM A320/A320M-11 & B8F CLASS 1, ASME SA 320 B8F CL1 ML-S-862 B GRADE AISI 303 & WNR 1.4305.
CERTIFIED AS PER EN 10204-3.1

REMARKS

MATERIAL IS FREE FROM MERCURY CONTAMINATION, FREE FROM WELD OR WELD REPAIRS, MICRO: FREE FROM CONTINUOUS CARBIDE NETWORK ON GRAIN BOUNDARIES, MACRO: GOOD, MINIMUM SOLUTION ANNEALING TEMPERATURE 1050C, SOAKING TIME 1/2 HRS, WATER QUENCHED. MELT SOURCE: AOD. WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION. COUNTRY OF ORIGIN: INDIA.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.

U.C.T. 12/04/15

WORKS INSPECTOR
K R K MURTHY

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303R0.313
DATE: DEC 23 2017

PO / BATCH NO.: 038657/5026900

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 24"
QUANTITY INSPECTED: 24"
QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.313
THICKNESS RECEIVED: 0.313
SHEET SIZE ORDERED: N/A
SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	As per A582
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	Heat # 35006
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>al</u>	SIGNED OFF BY: _____		
DATE: <u>DEC 23 2017</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

BLANKET PURCHASE ORDER PO038657

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO038657
PO Date: 12/15/17
Due Date: 12/19/17
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Blanket Order: 12/15/17 -
Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments: quote # sou0076907

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M303B1.000X03.000		303 Bar 1" X 3' : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft	-		0 ft	0 ft	0 ft	\$72.25/ft	
				Firmed	1/9/18	12 ft	0 ft	12 ft	\$72.25/ft	\$867.00
Sub Total:						12	0	12		\$867.00
2	M303R0.313		303 Round Bar .313 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	-		0 ft	0 ft	0 ft	\$0.951666/ft	
3	M303R0.500		303 Round Bar 0.500" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	-		0 ft	0 ft	0 ft	\$1.973888/ft	
4	M304R0.375		304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	-		0 ft	0 ft	0 ft	\$1.188/ft	
5	M304R.500		304 SS roundbar .500 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	-		0 ft	0 ft	0 ft	\$1.9072222/ft	

Plex 1/3/18 8:08 AM dart.lavoie.chantal